

an annular disc which is concentrically disposed around said hub with a clearance therebetween,

said hub and said disc having plural sets of semicircular connecting dents opening toward said clearance to thereby form respective inserting holes;

a hollow pin inserted into each of said inserting holes with a washer fitted on an end portion of said hollow pin which is subsequently caulked radially outward for fixing said washer in position,

wherein said hollow pin is made of a metal having a surface-treated layer, and

wherein said hollow pin is formed in advance into a convex shape in at least part of an inner periphery of said end portion.